# Environmental Product Declaration



In accordance with ISO 14025 and EN 50693:2019 for:

# Single-Phase Step-Voltage Regulator 300 kVA (500.086)

from

ITB Equipamentos Elétricos Ltda.



Declaration number:

Production site:

Programme:

Programme operator:

EPD registration number:

Issue date:

Valid until:

EPDITB04

Birigui, São Paulo - Brazil

EPD Italy®, www.epditaly.it

**EPD** Italy

EPDITALY0697

2024-04-11

2029-04-11







#### **General information**

#### **Programme information**

Programme:	EPD ITALY
	EPD Italy®
	EPDItaly
Address:	Via Gaetano De Castillia, 10
	20124 – Milano/Italy
Website:	www.epditaly.it
E-mail:	info@epditaly.it

Single-Phase Step-Voltage Regulator – 300 kVA (code 500.086): liquid-

Scope of application: immersed, single-phase, 60 Hz, self-air cooled, step-voltage regulators, 300

kVA rated power. Cradle to grave with 35 years of reference service life (RSL)

Functional unit: A single piece of step-voltage regulator operating for 35 years

CPC code: 46121 – Electrical transformers

Geography: World (raw materials), Brazil (production), Peru (use and end-of-life)

LCA report [iTB-LCA] 300-414 kVA voltage\_regulator\_report\_v2.0 (2024)

Product category rules

(PCR):

Core PCR EPDItaly007: Electronic and Electrical Products and Systems,

revision 3 (2023-01-13)

Sub PCR EPDItaly018: Electronic and Electrical Products and Systems -

Power Transformers, version 3.5 (2021-12-13)

Oher references: Regulations of the EPDItaly Programme rev 5.2, 2022-02-16

EN 50693 is the framework reference for the Product Category Rules (PCR)

Core PCR review was

conducted by:

ICMQ S.p.A. – Certificazioni e controlli per le costruzioni Moderator: Eng. Vito D'Incognito, Take Care International

Sub PCR review was ENEL 3

conducted by

ENEL S.p.A.; Life Cycle Engineering

Moderator: Massimo De Pieri, Life Cycle Engineering

Independent third-party verification of the declaration and data, according to ISO 14025:2006:

□ internal
⋈ external

Third party verification carried out by:

SGS Italia S.p.A. Via Caldera, 21, 20153, Milano, Lombardia, Italia.

Accredited by: ACCREDIA certificate number 0005VV.

Procedure for follow-up of data during EPD validity involves third party verifier:

☐ Yes ⊠ No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs relating to the same category of products but belonging to different programmes may not be comparable. EPDs of electronic and electrical products may not be comparable if they do not comply with EN 50693. For further information about comparability, see EN 50693 and ISO 14025.





#### **Company information**

Owner of the EPD: ITB Equipamentos Elétricos Ltda.

Address: Rua Devanir Terence, 161 – Parque Industrial

Location of production site(s): Birigui, State of São Paulo, Brazil

www.itb.ind.br

Website: www.itb.ind.br/en/

www.itb.ind.br/es/

Tel: +55 (18) 3643 8000

Email: itb@itb.ind.br

Company contact: Gabriel Santana – <u>assistencia.tecnica02@itb.ind.br</u>

Technical support

# About the organization

ITB Equipamentos Elétricos Ltda. Is a reference company and one of the largest manufacturers of electrical distribution transformers in Latin America, with a diversified line of distribution transformers for different applications in urban, rural and industrial networks. ITB's product portfolio also includes lines of single-phase automatic voltage regulators and dynamic reactive power compensators. Founded in 1974, ITB's policy is to practice competitive prices, excellence in quality and efficient technical assistance. These factors, linked to professional management, permanent qualification of its employees, developed technology and constant investments in new equipment turned ITB to a company known and recognized for the excellence in our products and for the excellent professional relationship with our partners.



#### **Sustainability**

Sustainability is one of the core values of ITB, present in the company governance from the environmental compliance, passing through the environmental management and continuous improvement, developing the supply chain through the sustainable purchase policy, until the company's commitment to implement the SDGs from 2030 agenda. ITB Equipamentos Eletricos Ltda has a formal interventional guideline to meet the UN recommendations, listing 14 priority objectives in a materiality matrix, tracing actions to promote sustainable development.

#### **Owned certifications**









#### Voluntary actions













#### **Product information**

Product name:	Single-Phase Step-Voltag	e Regulator – 300 kVA
Product description:	A single-phase step-voltage regulator is an stable output voltage in a single-phase electomonitoring the input voltage and adjusting ensuring a consistent and reliable power sure to another by magnetic coupling without reand comprises coupled windings and a material made of silicon-steel. It is a single-phase receptory of 300 kVA and final project mass packaging consists of wood bars and steel	trical system. It operates by continuously the output voltage to a specified level, upply. It transfers energy from one circuit quiring relative motion between its parts gnetic core to concentrate magnetic flux gulator in mineral cooled oil, with nominal (without packaging) of <b>1,395 kg</b> . The
Average dimensions:	2,015 mm height x 1,315 mm length x 1,205 mm width	Single-Phase Step-Voltage
Expedition weight:	1,552 kg	Regulator
Product weight:	1,395 kg	
Packaging weight:	157 kg	
Type:	Regulator, oil-immersed	
Number of phases:	1P	
Voltage class:	Medium	Peb
Nominal primary voltage	15 kV	
Rated power:	300 kVA	
Cooled-oil type:	Mineral (naphthenic)	300 KVA
Products covered:	300 kVA Single-Phase Step-Voltage Regulator	lod
Geographical scope:	Brazil and Peru	

# LCA information Declared unit:

A single piece of step-voltage regulator operating for 35 years.

#### Time representativeness:

01 January 2022 to 31 December 2022.

#### Data representativeness:

Raw materials and end-of-life characterization are representative of the products. This also applies to the step-voltage regulators' use phase since the losses are based on the product operational parameters. Inbound logistics and manufacturing phases data are based on similar products from which most of the bill-of-materials are equal with minor differences on some components, and that went through the same production processes at the same Production Unit with identical energy carriers. Therefore "the database used is regarded as representative on the basis of a comparative study, which examined the data for a reference product of the EPD Owner".

#### Database(s) and LCA software used:

SimaPro® software v.9.5.0.1 developed by PRé Consultants was used to create the product system model. The ecoinvent® database version 3.9 provided the life cycle background data for product system modelling.

#### **System boundaries:**

Cradle-to-grave with upstream, core and downstream modules.





#### Modules declared, geographical scope and data variation:

	Module	Raw material supply	Transport	ao Manufacturing	Distribution	Installation	Use and Maintenance	Deinstallation and End-of-Life			
	Supply chain processes	extraction of and the produ	raw materials action of semi- oducts and as; electricity; ansport of raw	Step-voltage regulator assembling, waste and effluent management at plant; air emissions from paint solvents	installation operating for step-voltage insulating oil	regulator trans	sport into the cong waste in the congression of the	management, estallation and etal recycling, osal of non-			
M	odules declared	Х	Х	Х	х х		Х	Х			
	Geography	GLO	BR	BR	BR/PE	PE	PE	PE			
V	/ariation – sites		Not relevant								

#### **Manufacturing:**

Manufacturing data is aggregated for all the factory, and therefore, it is not possible to estimate inputs and outputs directly for a specific step-voltage regulator since ITB produces other equipment at the same plant. Thus, to relate utility consumptions and waste generation per step-voltage regulator, it was necessary to apportion aggregated data. The rationale was based on the 'Standard Unit factor', provided for in the manufacturing scripts, proportioned by the electricity, or by the mass of the inputs and ancillary materials, or even the generation of waste. All flows were proportioned by the total amount of products manufactured.

#### **Distribution:**

The step-voltage regulator is transported to Callao (Peru) by road transportation in diesel-powered lorries and by container ship. The inland routes are 581 km from Birigui plant until the port of Santos (São Paulo) and 100 km from Callao Port at the Enel company (Peru). The maritime route considers a distance of 9,538 km from port to port.

#### Installation:

The installation phase implies in the transportation of 100 km of the step-voltage regulator and its packaging from energy company storage until the operation site. Then, the step-voltage regulator is lifted and (generally) installed through manual/pneumatic tools. This phase also includes the disposal of the packaging of the step-voltage regulator, first returning until the energy company waste management central (100 km) and then transported until the waste management company (200 km).

#### **Use stage:**

The total energy consumed during 35 RSL by the step-voltage regulator is **869,180 kWh** (losses and operational consumptions). This value was calculated according to IEC 60076-1 technical standard, expressed in kWh via the following equation (PCR0018 v.3.5):

$$E_d[kWh] = [P_{load} \times K_{load}^2 + P_{noload}] \times t_{years} \times RSL + P_{aux} \times f_{aux} \times t_{years} \times RSL$$





Table 1. Values applied to estimate the energy dissipated during step-voltage regulator RSL.

Variable	Amount
P <sub>load</sub> (kW)	4.01
K <sub>load</sub>	0.7
P <sub>noload</sub> (kW)	0.87
tyears (hours)	8,760
RSL (years)	35
Electricity (kWh)*	869,180

<sup>\*</sup>The type of energy consumed in the use phase is derived from the Brazilian mix, as represented by the dataset 'Electricity, medium voltage {BR}| market group for electricity, medium voltage | Cut-off, U'.

#### **End-of-Life:**

EoL stage assumes that the discontinued equipment is sent for material recovering. The disassembling process is manual or done with the aid of pneumatic tools at the secondary metal recovering market. Most valuable fractions (steel, aluminium and copper) are recycled within the default recycling recovering rate established in BSI EN 50693:2019. Insulating oil is treated without energy recovering and the remaining parts, based on mass balance, are sent to sanitary landfill. Based on direct consultation and project assumptions the transport distances from energy company storage into the to disassembly facility is 100 km, from disassembly facility to recycling plant and to the oil tretament company is 200 km, meanwhile the range into a landfill is 50 km.

Table 2. End-of-life baseline scenario definition per functional unit (downstream module).

	Processes	Value	Unit
Collection process	From energy company storage to recovering market	1366.59	kg
	Reuse	0.00	kg
Recovery system specified by type	Recycling	722.79	kg
	Incineration for energy recovery	0.00	kg
Dianocal apositiod by type	Product or material for final deposition	318.20	kg
Disposal specified by type	Incineration	325.60	kg
Assumption for scenario development	Assuming that 100% of the step-voltage regulator is see (based on direct consultation with energy compan assuming that 80% of steel is recycled, 70% of alumini of cooper parts are recycled (G.5 section from BS Default values) and that the mineral oil is incineral recovering (conservative principle). Following mass b Brazilian environmental laws, the remaining parts of the for final disposal at sanitary landfills	y service : ium is recyc I EN 5069 ated withou alance prin	supplier), cled, 60% l3:2019 - lt energy ciple and

#### Allocation:

Allocation can be defined as the impact factors distribution between the reference product and the coproducts when they are simultaneous and dependent. At ITB value chain there is one type of situation where allocation may be required located at two points in end-of-life processes (i.e., the recycling processes) that occurs: at assembling line (core module) due to process waste generation and at EoL (downstream module) due to metal recovering from obsolete step-voltage regulators.

• Assembling line and EoL: regarding to the recycling of steel, silicon-steel, copper and aluminium generated during step-voltage regulator manufacturing and recovered at EoL, it was considered the cut-off approach. According to the core EPDItaly core-PCR (PCR007), for recovery and recycling processes, which take place outside the boundaries of the product system, only impacts related to the transport of the waste to the treatment platform should be considered. Therefore, all the impacts of the waste transportation by road were fully attributed to the ITB product.





#### **Cut-off criteria:**

The cut-off criteria are applied to support an efficient calculation procedure. According to EN 50693 (2019) and PCR018 (2021), specifically the following flows and operations may, and have been cut-off:

- Production, use and disposal of the packaging of components and semi-finished intermediates;
- Materials making up the Single-Phase Step-Voltage Regulator itself whose total mass does not exceed 1% of the total weight of the device;
- Material and energy flows related to dismantling phase, whenever it is reasonable to assume that dismantling is performed by adopting manual tools (e.g., screwdrivers, hammers, etc.);
- Devices external to the product itself required for installation;
- Maximum 5% of the overall environmental impact of the analysed product system.

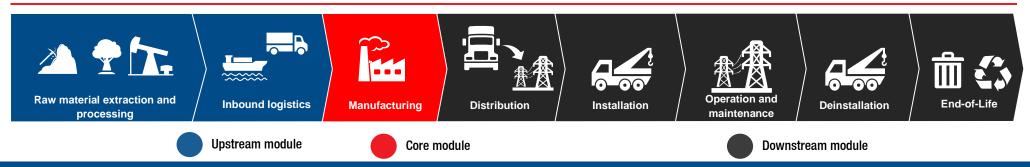
Among the omitted processes that meet the maximum criterion of 5% environmental impacts, are:

- Acquisition and manufacturing of machinery used in the manufacturing of voltage regulators, due to their extended lifespan;
- Acquisition and consumption of inputs associated with the operation and maintenance of equipment (LPG of forklift, machinery lubricants, cleaning rags, alcohol, as well as smoke and dust generation, among others);
- Some intermediate processes for the beneficiation of raw materials (conversion of steel sheet into steel tube, for example);
- Possible, but not probable, consumptions that may occur in the stage of use and maintenance, if necessary (such as oil replacement or recovery, for example).





#### Description of the system boundaries:



#### **Upstream** module

The voltage regulator is majorly made of steel and silicon-steel, aluminium/copper, paper/paperboard and oil (tank filled for cooling purposes). There are also minor parts of polymers, chemicals (painting, glue...), rubber and wood for packaging. The upstream module considers all upstream processes to extract such materials and process them into the final components that are inserted into ITB manufacturing line, including auxiliary consumptions at the factory such as electricity, LPG and others. This stage of the life-cycle accounts for the road and maritime transport of all materials and components from suppliers to ITB plant (inbound logistics).

#### Core module

The voltage regulator manufacturing is an assembling line. Metal sheets and tubes are cut, bended, calendared, moulded and welded into the final voltage regulator structure (tank, lid and radiator). Those parts are cleaned and painted. In parallel the core made of silicon-steel and assembled from several different pieces that are cut to be geometrically positioned into the magnetic core and wildings prepared with insulated conductor wires and covered with insulating paper. Core and body meet at the final assembling, with connections, cables and other minor parts and are tested for security, functioning and tightness. After packaging (wood bars and steel nails), the voltage regulator is stored and ready for shipment. The manufacturing line at ITB plant requires ancillary inputs, such as electricity and water to operate and generate wastes and other outputs. Electricity consumed at Birigui plant is 100% from renewable source (wind) meanwhile a major part of wastes is recycled following the internal policies on waste management. Wastes are majorly from metallic scraps and are recycled meanwhile there are effluent generation from washing process as well as atmospheric emissions from LPG combustion and solvent volatilization at painting process.

#### **Downstream module**

This module encompasses all steps after product expedition from ITB manufacturing plant until its End-of-life (EoL). The voltage regulator is distributed to Callao (Peru) by large diesel-truck through road transportation and by container ship regarding the maritime route. The installation requires a lifting device that works for transport (from energy company storage into the operation point) and to elevate and install the voltage regulator. During 35 years of Reference Service Life (RSL) the voltage regulator will convert energy voltage for urban consumption and consumes medium voltage electricity from Peruvian national grid to operate and through losses in the transformation. During this period, an inspection should be made every 12 months of voltage regulator operation to check for leakages, corrosion, and others. Every 5 years, some tests should be made as for example, oil sample for quality analysis, insulating check, etc. If there are no anomalies, no maintenance is necessary. According to ITB product specialists, many voltage regulators operate until its failure and maintenance is not a controlled practice. When discontinued, a voltage regulator is generally disassembled for metal recovering due to its high aggregated value. In Peru this may be done at secondary scrap market or by specialized recycling companies. Steel, aluminium, copper and other metallic fractions are recovered and reinserted into the market. Other fractions are more likely to be discarded to sanitary landfill. Mineral oil may be recycled or incinerated in waste management specialized companies depending on its quality when discarded (e.g., PCB content above 50 ppm).





#### **Content information**

Product components	Material classes*	Weight, kg**	Weight-% (versus the product)
Other ferrous alloys, non-stainless steel	M-119	789.59	57.78%
Aluminium and its alloys	M-120	55.34	4.05%
Copper and its alloys	M-121	87.30	6.39%
Stainless steel	M-100	2.59	0.19%
Tin and its alloys	M-126	11.98	0.88%
Paper/paperboard	M-341	36.20	2.65%
Ceramics	M-160	20.64	1.51%
Oils and greases	M-410	325.60	23.83%
Chemicals (paints, varnish, dilutant, glues)	-	24.35	1.78%
Polymers	-	10.90	0.80%
Rubber	M326	2.10	0.15%
TOTAL	-	1,366.59	100.00%
Packaging materials	Material classes*	Weight, kg	Weight-% (versus the product)
Wooden bars	M-340	157.08	100.00%
TOTAL	-	157.08	100.00%

<sup>\*</sup>According to IEC 62474 - Material Declaration for Products of and for the Electrotechnical Industry.

#### **Substances of very high concern (SVHC)**

These products contain no substances of very high concern (SVHC) on the REACH Candidate List published by the European Chemicals Agency in a concentration that exceed 0.01% (w/w).

<sup>\*\*</sup>The masses presented in the content declaration are related to the Bill-of-Materials (BOM) of the product, which, depending on the components involved, may undergo minor variations due to processing details or technical specifications (such as the thickness of a steel sheet or the density of oil, for example). For this reason, they may slightly diverge from the projected product mass.





#### **Environmental Information**

#### Potential environmental impact – mandatory indicators according to core-PCR

T Otomiai o	Results per a single piece of step-voltage regulator operating for 35 years												
Indicator*	icator* Unit		Transport	Manufacturing stage	Distribution stage	Installation stage	Use and Maintenance stage	Deinstallation stage and End-of-Life	Total				
		upst	ream	core		downs	stream						
GWP-total	kg CO₂ eq	4.79	E+03	1.07E+02	2.38E+02	3.46E+02	1.90E+05	1.20E+03	1.97E+05				
GWP-fossil	kg CO2 eq	5.02	E+03	1.07E+02	2.33E+02	1.16E+02	1.89E+05	1.03E+03	1.96E+05				
GWP- biogenic**	kg CO2 eq	-2.39	E+02	2.50E-02	1.48E+00	2.30E+02	1.10E+03	1.64E+02	1.26E+03				
GWP-luluc	kg CO₂ eq	1.35	E+01	1.81E-03	3.96E+00	3.96E+00 6.53E-03		8.29E-03	2.60E+01				
ODP	kg CFC11 eq	6.91	E-05	4.14E-07	5.48E-06	1.63E-06	7.04E-03	2.07E-06	7.12E-03				
AP	mol H+ eq	9.91	E+01	4.83E-02	4.73E+00	4.72E-01	2.94E+02	5.52E-01	3.99E+02				
EP-freshwater	kg P eq	4.05	E-01	4.05E-05	4.33E-04	9.44E-04	2.34E-01	4.68E-03	6.44E-01				
EP-marine	kg N eq	7.00	E+00	8.94E-03	1.28E+00	3.94E-01	9.93E+01	4.08E-01	1.08E+02				
EP-terrestrial	mol N eq	8.46	E+01	9.20E-02	1.38E+01	2.18E+00	1.09E+03	2.54E+00	1.20E+03				
POCP	kg NMVOC eq	3.02	E+01	5.09E-02	3.72E+00	7.39E-01	4.94E+02	8.43E-01	5.30E+02				
ADP-m***	kg Sb eq	1.05	E+00	1.72E-06	1.34E-05	4.96E-06	1.80E-03	5.99E-06	1.06E+00				
ADP-f***	MJ	6.92	E+04	2.88E+02	2.89E+03	1.40E+03	2.82E+06	1.39E+03	2.89E+06				
WDP***	m³ depriv.	1.70	E+03	-8.46E+01	1.54E+01	2.04E+00	2.05E+06	4.16E+00	2.05E+06				
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric property of the stratospheric												

<sup>\*</sup>The applied characterization factors are associated with the EF 3.0 method.

<sup>\*\*</sup> For the GWP-biogenic indicator, it was assumed that the carbon uptake is fully emitted at the disposal point, even though degradation may occur over a longer period within the 100-year timeframe of GWP analysis. Therefore, the paper content within the product and the wood composing the packaging had their biogenic carbon contents (captured throughout their value chains, i.e., - 1 kg CO<sub>2</sub> eq) manually adjusted to be 100% emitted to the installation phase (for wood packaging) and end-of-life phase (for the product), i.e., +1 kg CO<sub>2</sub> eq.

<sup>\*\*\*</sup> Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.





## Potential environmental impact – mandatory indicators according to core-PCR

	Results per a single piece of step-voltage regulator operating for 35 years											
Indicator	Unit	Raw material supply	Transport	Manufacturing stage	Manufacturing stage Distribution stage		Use and Maintenance stage	Deinstallation stage and End-of-Life	Total			
		upsti	eam	core		downs	stream					
PM	disease inc.	5.66	E-04	4.81E-07	1.27E-05	8.27E-06	1.13E-03	1.29E-05	1.73E-03			
IRP	kBq U-235 eq	8.92	E+01	4.87E-02	2.83E-01	2.22E-01	1.49E+02	2.78E-01	2.39E+02			
ETP-fw	CTUe	5.95	E+04	1.59E+02	4.62E+03	1.09E+03	1.74E+05	1.34E+03	2.41E+05			
HTP-c	CTUh	2.75	E-05	1.23E-07	3.94E-08	5.97E-08	4.40E-06	1.02E-07	3.22E-05			
HTP-nc	CTUh	1.20	E-03	2.20E-07	2.04E-06	9.17E-07	3.57E-04	2.23E-06	1.56E-03			
SQP	Pt	6.35	E+04	1.77E+00	8.21E+01	3.23E+01	3.82E+05	4.69E+01	4.46E+05			
Acronyms	PM = Potential incidence of disease due to PM emissions; IRP = Potential Human exposure efficiency relative to U235; ETP-fw = Potential Comparative Toxic Unit for ecosystems; HTP-c = Potential Comparative Toxic Unit for humans; HTP-nc = Potential Comparative Toxic Unit for humans; SQP = Potential Soil quality index.											





#### **Use of resources**

Results per a single piece of step-voltage regulator operating for 35 years										
			Raw material supply	Transport	Manufacturing stage	Distribution stage	Installation stage	Use and Maintenance stage	Deinstallation stage and End-of-Life	Total
Indica	ator	unit	upst	ream	core		down	stream		
	Use as energy carrier (PERE)	MJ, net calorific value	12,820.11		1.16	40.78	4.55	2,267,753.54	7.09	2,280,627.23
Primary energy resources - Renewable	Use as raw materials (PERM)	MJ, net calorific value	590.24		0.00	0.00	0.00	0.00	0.00	590.24
	Total (PERT)	MJ, net calorific value	13,4°	10.35	1.16	40.78	4.55	2,267,753.54	7.09	2,281,217.48
	Use as energy carrier (PENRE)	MJ, net calorific value	53,23	36.36	287.94	2,916.23	1,404.43	2,819,793.31	1,388.12	2,879,026.38
Primary energy resources - Non-renewable	Use as raw materials (PENRM)	MJ, net calorific value	15,9	52.02	0.00	0.00	0.00	0.00	0.00	15,952.02
	Total (PERNT)	MJ, net calorific value	69,18	38.38	287.94	2,916.23	1,404.43	2,819,793.31	1,388.12	2,894,978.40
Secondary ma	aterial (MS)	kg	0.	00	0.00	0.00	0.00	0.00	0.00	0.00
Renewable secondary fuels (RSF)		MJ, net calorific value	0.	00	0.00	0.00	0.00	0.00	0.00	0.00
Non-renewable secondary fuels (NRSF)		MJ, net calorific value	0.	00	0.00	0.00	0.00	0.00	0.00	0.00
Net use of fres	h water (FW)	m³	54	.44	-1.51	0.49	0.07	81,868.38	0.33	81,922.20





# Waste production and output flows

### Waste production

Results per a single piece of step-voltage regulator operating for 35 years										
Indicator	Unit	Raw material supply	Transport	Manufacturing stage	Distribution stage	Installation stage	Use and Maintenance stage	Deinstallation stage and End-of-Life	Total	
		upst	ream	core		down	strear	n		
Hazardous waste disposed (HWD)	kg	0.	00	18.17	0.00	0.00	0.00	0.00	18.17	
Non-hazardous waste disposed (NHWD)	kg	0.00		0.00	0.00	157.08	0.00	643.80	800.88	
Radioactive waste disposed (RWD)	kg	kg 0.00		0.00	0.00	0.00	0.00	0.00	0.00	

#### **Output flows**

Results per a single piece of step-voltage regulator operating for 35 years											
Indicator		Raw material supply	Transport	Manufacturing stage	Distribution stage	Installation stage	Use and Maintenance stage	Deinstallation stage and End-of-Life	Total		
		upst	ream	core		dow	nstrea	m			
Materials for energy recovery (MER)	kg	0.0	00	0.00	0.00	0.00	0.00	0.00	0.00		
Material for recycling (MFR)	kg	0.0	00	125.72	0.00	0.00	0.00	722.79	848.51		
Components for reuse (CRU)	kg	0.00		0.00	0.00	0.00	0.00	0.00	0.00		
Exported thermal energy (ETE)	MJ	0.0	00	0.00	0.00	0.00	0.00	0.00	0.00		
Exported electricity energy (EEE)	MJ	0.0	00	0.00	0.00	0.00	0.00	0.00	0.00		





#### References

BSI (2019) EN 50693:2019 – Product category rules for LCA of electronic and electrical products and systems. Final version, August 2019. British Standard.

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