# **COL GROUP** COL GIOVANNI PAOLO S.p.A.



# **ENVIRONMENTAL PRODUCT DECLARATION**

### **PRODUCT NAME:**

switch-disconnector GSM001/1 2L+1T

### **PRODUCTION SITE:**

MV Ring Main Unit with SP14, 93-95, 95032 Piano Tavola, Belpasso (CT)

## in compliance with ISO 14025 and EN 50693

Program operator	EPDItaly
Publisher	EPDItaly
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Declaration number	COL-CT-162116
Registration number	EPDITALY0831

Issue date	10/02/2025
Valid to	10/02/2030



# COL GROUP

### 1. GENERAL INFORMATION

EPD owner	Col Giovanni Paolo S.p.A. (www.colgp.it) Via Antonio Chiribiri, 1, 10028 Trofarello (TO)
Reference production site	SP14, 93-95, 95032 Piano Tavola, Belpasso (CT)
Scope of application	This is a product-specific EPD referring to the medium voltage (MV) Ring Main Unit (RMU) with switch-disconnector, with a rated voltage of 24kV and type GSM001/1 with a configuration of 2L+1T, manufactured at the COL GROUP production site in Catania for installation and use as indoor equipment in secondary distribution substations of the Enel Group within the Italian territory in 2021
Programme operator	EPDItaly – info@epditaly.it Via Gaetano De Castillia, 10, 20124 Milano (MI)
	This declaration has been developed in accordance with the regulations of EPDItaly; further information and the same regulations are available at: www.epditaly.it
Independent verification	Independent verification of the declaration and data carried out in accordance with ISO 14025: 2010 □ Internal
	Third party verification done by: ICMQ S.p.A. (www.icmq.it), Via Gaetano De Castillia, 10, 20124 Milano (MI) – Italia. Accredited by ACCREDIA, Accreditation number 0004VV REV. 000
CPC code	46214 "Boards, consoles, cabinets and other bases, equipped with electrical switching etc. apparatus, for electric control or the distribution of electricity, for a voltage exceeding 1000 V"
Company contact	Salvatore MAGGIO, Production Manager Catania Plant, COL Group e-mail: salvatore.maggio@colgp.it
Technical support	Emmanuel NYERO, Environmental Specialist, TW-TeamWare SRL e-mail: emmanuel.nyero@teamware.it
PCR – Product Category Rules	Core PCR: EPDItaly007 – PCR for Electronic and Electrical Products and Systems, REV 3.1, Issue date 12/11/2024
	Sub-category PCR: EPDItaly015, Electronic and electrical products and systems – Switchboards, REV 2, Issue date 01/07/2024
	EN ISO 14025:2010, Environmental labels and declarations – Type III environmental declarations – Principles and procedures
Reference documents	EN 50693:2019 - Product category rules for life cycle assessments of electronic and electrical products and systems.
	Regulations of the EPDItaly Programme. Revision 6.0. Issue date 30/10/2023



Comparability	EPDs published within the same product category the originating from different programs may not be comparable. conformance with a PCR allows EPD comparability only when stages of a life cycle have been considered. However, variat and deviations are possible.		
Liability	The EPD owner relieves EPDItaly from any non-compliance with the environmental legislations. The holder of the declaration will be liable for the supporting information and evidence. EPDItaly disclaims any liability regarding the manufacturer's information, data, and results of the life cycle assessment.		

#### 2. THE COMPANY

Col Giovanni Paolo S.p.A. (COL GROUP) is a leading Italian company owned by Oaktree Capital Management, L.P. in the fast-growing global energy transmission and distribution market. It specializes in the development and production of critical components and advanced solutions for smart grid applications in medium and high voltage electrical infrastructure with sustainability at the heart of all its activities. COL GROUP has been working to support the sustainable future of our planet and the long-term success of its customers as well as the company's own business. This is underpinned by the ambitions embodied in two of COL GROUP's Strategy 2030 goals i.e., to lead with low-carbon circular economy solutions, and to enhance sustainability across the value chain. The company possesses numerous certifications according to international standards, among which are UNI EN ISO 9001:2015, UNI EN ISO 14001:2015, UNI ISO 45001:2018, UNI EN ISO 50001:2018, and ISO 27001: 2013. Established in 1920, COL GROUP has accumulated valuable experience in the electro-technical and plant engineering fields for over a century, and it is among the few authorized suppliers for major utility companies in Europe, Middle East, South America, and Southeast Asia. The company has developed a highly innovative technology portfolio in medium voltage switchgear, substation automation, battery control systems and several other smart grid and high-voltage applications in collaboration with other dominant global utilities and industrial players. Over the years, COL GROUP has registered significant growth through the acquisition of several companies in the electronic, energy systems, railway, and electromechanical sectors. The ever-expanding company now has modern production sites in Torino, Catania, Milano, and Cremona, with over 150 highly specialized and efficient employees led by a brilliant management team.

#### 3. THE PRODUCT

The product is a medium voltage switchgear for indoor use known as the MV RMU with switchdisconnector with an electrical command. The product type code is GSM001/1 with a description of 2L+1T, and it is manufactured at the COL GROUP production plant in Catania (COL-CATANIA), according to the Enel Technical Specification code: MAT-E&C-NC-2021-0052-EGIN Version no. 2 dated 08/07/2021 and reference national laws of Italy for use in secondary distribution substations of the Enel Group Distribution

Companies. This MV RMU with switch-disconnector is compliant with IEC 62271-200, and it has a rated voltage of 24kV, and it is gas-insulated using sulphur hexafluoride (SF<sub>6</sub>) that meets the requirements of IEC 60376, exclusively in the factory and they form a sealed pressure system as per IEC 62271-200. The switchgear is manufactured in a SF<sub>6</sub> insulated single shell containing the busbars, the switchgear and the earthing switches. The enclosure has cable compartments, and it is made of metal carpentry painted with a protective coating conforming to series ISO 12944 and for corrosivity class C3 and durability HIGH. The switchboard has modular units assembled along the busbars by means of coupling device, however, IP3X degree of protection is ensured between the modular units to make sure the switchgear is equivalent to a compact solution during transport, handling, and installation. The product is compliant with the normal service conditions as defined in Clause 2 of IEC 62271-200, considering as minimum value of ambient temperature -15°C for indoor switchgear. The portrait on the cover of this EPD document shows a fully assembled MV RMU with switch-disconnector, and **Table 1** summarizes some of the technical requirements of the product.

<b>COL-CATANIA Product co</b>	RMUE-21M/16-630		
Matricola ENEL	162116		
Product type code	GSM001/1		
Configuration		2L+1T	
Rated frequency [Hz]		50 and 60	
Rated normal current [A]	]	630	
Rated voltage [kV]		24	
Rated short-duration pov	50		
Rated lightning impulse	125		
Rated short-time withsta	16		
Rated duration of short-	1		
Rated peak withstand cu	40 (and 41,6)		
Rated supply voltage of a [Vcc]	24V -15% +20%		
Command type		Electrical	
Busbar socket	YES		
Product net weight [kg]	491,95		
Packaging materials	Paper [kg]	0,09	
rackaging materials	Wooden pallet [kg]	18	

Table 1. Some of the technical requirements of the product and the packaging materials

#### Material composition

The declaration on the content of materials for the fully assembled product was done by the manufacturer in accordance with EN IEC 62474. The material class name, unique ID, and percentage mass share of all the materials and declarable substances contained in the fully assembled product plus its packaging are

shown in **table 2.** The material class name "Other" represents miscellaneous electronic materials not on the declarable substance list under EN IEC 62474.

Material class name	ID	Mass share
Stainless steel	M-100	24,3942%
Other ferrous alloys, non-stainless steels	M-119	50,6352%
Aluminium and its alloys	M-120	0,3470%
Copper and its alloys	M-121	5,9956%
Polyvinyl Chloride (PVC)	M-200	0,5451%
Polycarbonate (PC)	M-204	0,0529%
Polyamide (PA)	M-208	1,8057%
Polyethylene Terephthalate (PET)	M-209	0,0980%
Unsaturated polyester (UP)	M-301	0,4902%
Epoxy resin (EP)	M-302	8,8424%
Silicone	M-321	0,0843%
Wood	M-340	3,5291%
Paper	M-341	0,0176%
Refrigerant gases and cryogens and other greenhouse gases	M-400	0,5098%
*Other	OTHER	2,6527%

\*Miscellaneous electronic materials with no unique ID

#### Reference service life

The reference service life (RSL) of the product was taken as 20 years according to PCR EPDItaly015 – Switchboards.

#### 4. SCOPE AND TYPE OF EPD

This is a product-specific EPD in compliance with ISO 14025 and EN 50693 under the EPDItaly regulations for MV RMU which is a MV RMU with switch-disconnector that has a rated voltage of 24kV, and type GSM001/1, with a configuration of 2L+1T, manufactured at COL-CATANIA for installation and use as indoor equipment in secondary distribution substations of the Enel Group within the Italian territory. It is based on a cradle to grave life cycle assessment (LCA) methodology in accordance with the ISO 14040 and 14044 standards considering the current technological level worldwide. The geographical and temporal scope for the data considered in this study are summarized in **table 3**. The environmental performance results from the LCA were automatically generated using the excel-based LCA tool "LCA-COL GROUP Tool 2.2" of 07/11/2024., and they were intended for internal research and development (R&D), as well as external B2B and B2C communication to facilitate accurate sustainability-oriented business choices through product comparisons.



Table 3. The geographical and temporal scope considered at the current global level of technology

Representativeness	Scope
Geographical	Italy
Timeframe	2021

#### **Functional unit**

The functional unit (FU) for this LCA was a fully assembled, tested, and packaged MV RMU with switchdisconnector that has a rated voltage and current of 24kV and 630A, respectively, and type GSM001/1, as described earlier under **section 3** of this document with the technical specifications stated in **table 1**, manufactured at COL-CATANIA, distributed and installed for use as indoor equipment in secondary distribution substations of the Enel Group in various sites within the Italian territory, functioning nonstop during a RSL of 20 years.

#### System boundary

The system boundary adopted in this LCA followed the cradle-to-grave perspective i.e., covering the entire lifecycle of the final product as shown in **table 4** with the life cycle stages for all the major activities involved, grouped into three distinct modules i.e., upstream, core, and downstream with reference to EN 50693. The product life cycle and inventory analysis describing all the activities conducted at each of the lifecycle stages, simplifying assumptions, and modelling scenarios used in the LCA has been thoroughly performed in **section 5** of this document.

Manufa	acturing	Distribution Installation Use End				
Upstream	Core	Downstream				
✓	✓	✓	✓	✓	✓	

✓ = Lifecycle stages and modules declared in the LCA

#### Cut-off criteria

The mandatory cut-off for mass and energy flows in this LCA study was set at 1% as defined and modelled in the LCA TOOL "LCA-COL GROUP Tool 2.2" of 07/11/2024. All the material and energy flows within the system boundary known to have potential to cause significant impacts on the LCA results have been accounted for. However, cut-off was applied to the potential impacts that could have resulted from production and disposal of the packaging materials of all the semi-finished products included in the BOMs (e.g., sheets, electronics, screws, metal carpentry, etc.) transported to COL-CATANIA for processing and later assembling of the final product as it was assumed that such impacts were negligible. On top of that, a cut-off was similarly applied to the impacts associated with the skilled labour required during installation and dismantling of the product at its end-of-life. Potential impacts that could have arisen from ordinary or extraordinary maintenance were ignored since the product was maintenance free for the entire expected service life.

#### Allocation rules

The allocation criteria adopted for the LCA model was guided by the reference PCR of the product being studied. Since many other products are produced at the reference site, the "multi-output" allocation rule was applied to distribute the environmental burden among these multiple products. The primary data relating to waste generation, water consumption, and energy consumption (petrol and electricity) used was provided for the reference year, and these were allocated based on economic aspects (revenue generated in millions of euros) to obtain the allocation factor for the product under study, computed using the total annual revenue of the company production site (COL-CATANIA), annual revenue from selling MV RMU with switch-disconnector GSM001/1 2L+1T products being studied, and the number of the studied product sold in the reference year.

#### Data quality

The most recent and verifiable site-specific data collected in the reference year 2021 was used in this study, and the International System of Units (SI) was adopted while recording the data. The initial primary data forming the basis for the LCA were the production specifications i.e., BOMs (having both net and gross weights), mechanical drawings, and technical standards from ENEL provided by COL-CATANIA to its external suppliers for each sub-assembly of the final product, and these were analyzed using Microsoft excel. The structural and electronic components were manually weighed using a well calibrated weighing scale, photographs taken and recorded in an excel spreadsheet. Additional primary data used included the water and energy (petrol, electricity, and natural gas) consumption for the core activities at COL-CATANIA premises during the reference year, and these were downloaded from the company's reference production site account on the website of the service providers. A similar approach was applied to download annual data for fuel consumption by company vehicles that use electronic fuel cards. In addition to that, the distances from external suppliers to COL-CATANIA were evaluated with the aid of Google Maps. The same technique was applied to determine the distributing distance across the various reference installation sites within Italy, and justification was provided for all the simplifying assumptions stated. In terms of secondary data, databases from legitimate sources already embedded in the LCA TOOL "LCA-COL GROUP Tool 2.2" of 07/11/2024 were used to obtain generic data for some up- and downstream processes in the life cycle of the product.

### 5. PRODUCT LIFE CYCLE AND INVENTORY ANALYSIS

The life cycle inventory (LCI) lists and quantifies all the flows entering and leaving all the declared life cycle stages of the product within the system boundary considered in relation to the scope of the study. The reference flow for the LCI is 1 piece of a fully assembled MV RMU with switch-disconnector and its packaging, having a total weight of **510,04 kg**.

#### Manufacturing

This first life cycle stage covers all the activities categorized under the upstream and core modules. The supply chain processes commence with the extraction of raw materials to produce sub-assemblies comprising of electronic and structural components which are constituents of the final MV RMU with

switchboard, and the packaging materials for the final product. The electronic components are ordinarily comprised of cables in compartments, connectors, capacitors, inductors, and resistors, whereas the structural component consists of metallic sheets (which produce some scrap materials after processing), plastics, resins, , bolts, and screws. The preparation of raw materials for making these components was done by external suppliers on their manufacturing sites within Italy except for the SF<sub>6</sub> gas with excellent dielectric properties which was procured from Germany. All these components were produced in accordance with the specifications stated in the Enel Technical Specification code: MAT-E&C-NC-2021-0052-EGIN Version no. 2 dated 08/07/2021, and they were assumed to be transported by road in a 16 - 32 tonne EURO5 lorry to COL-CATANIA where the core activities of assembling, testing, and final packaging of the MV RMU with switchboards were done. The fully assembled product was then packaged by mounting it on a wooden pallet and the product identification details printed on paper is attached. All but packaging wastes generated from all activities on-site (not limited to only production) are documented by category in the production site register and declared annually in the MUD "*Modello Unico di Dichiarazione ambientale*" following the applicable regulations and deadlines. Furthermore, these wastes were assumed to be transported in a 16 - 32 tonne ACI mix lorry to a waste treatment plant **50 km** away.

#### Distribution

From this point forth, all the activities are classified under the downstream module. The fully assembled and packaged product is loaded onto a 16 - 32 tonne EURO5 lorry for final delivery to the various installation sites throughout the Italian territory. For purposes of simplification, the distribution process was assumed to be solely done by road despite the ferry routes connecting mainland Italy to the islands. All the sites where the product was distributed and installed during the reference year were used and their distances (in kilometres) from COL-CATANIA considering the fastest route were obtained from Google Maps. However, since the distribution of the product was not homogeneous across the entire Italian territory, these distances were weighted against the quantity of the product distributed in each of the installation sites, and the sum of the various weighted distances (674,7 km) was taken as the distribution distance.

#### Installation

Upon arrival at any of the installation sites, the MV RMU with switch-disconnector is unloaded, carefully removed from its packaging, and fixed to the floor using M12 screws by skilled technicians for use as indoor equipment in secondary distribution substations of the Enel Group within the Italian territory. It is exactly after installation of the product that the wooden pallets previously used for packaging are returned for reuse i.e., subsequent deliveries. At the end of life of the packaging materials, they are assumed to be transported in a 7 - 16 tonne EURO5 lorry to a waste treatment plant **50 km** away.

#### Use

The perfectly installed product operates continuously during its RSL consuming **23573,002 kWh** of electricity, and it is maintenance free for the entire expected service life (40 years). The electricity consumed by the product during its RSL, **E**<sub>use</sub> is computed using the parameters as in LCA-TOOL "LCA-COL GROUP Tool 2.2" of 07/11/2024, and the formula shown below in **Equation 1**, where; **P**<sub>use</sub> is the power



consumed by the switchboard; **RSL** is the service life of the product, assumed to be 20 years; **8760** is the number of hours in a year; and **1000** is the conversion factor that allows the energy consumed in kWh over the product's service life to be expressed. **P**<sub>use</sub> (in Watts) considering a three **(3)** phase system was computed using formula in **Equation 2**, where **R** is the electrical resistance (ohms) and **i** is the nominal current (amps). An additional environmental information is that during the use phase, the switch disconnector emits SF<sub>6</sub> gas to the environment, and it must be noted that SF<sub>6</sub> gas is chemically neutral, non-toxic, odourless, and colourless. The SF<sub>6</sub> gas leakage rate from the gas tightness test was computed to be **0,64** grams per year.

$$E_{use}[kWh] = \frac{P_{use} * 8760 * RSL}{1000}$$
(1)  
$$P_{use}[W] = 3 * R * i^{2}$$
(2)

#### End of life

At the end of the RSL of the product, the dismantling process and separation of the switch disconnector components is done following guidelines given by the manufacturer, and the resulting wastes were assumed to be transported using a 7,5 - 16 tonne EURO5 lorry to a waste treatment plant located **50 km** away from the installation site.

#### 6. LCA RESULTS

The environmental performance results of the product for the different lifecycle stages per FU accounting for all the mandatory environmental impact indicators **(Table 5)**, descriptive parameters for resource use **(Table 6)**, and waste production **(Table 7)** calculated as per Core PCR: EPDItaly007 and EN 50693 were automatically generated using the LCA-TOOL "LCA-COL GROUP Tool 2.2" of 07/11/2024.



## Environmental impacts for MV Ring Main Unit with switch-disconnector GSM001/1 2L+1T

Table 5. LCA results for the environmental impact indicators

Impact indicators	Unit of measurement	Manufacturing	Distribution	Installation	Use	End of life	TOTAL
GWP-total	kg CO₂ eq.	3,09E+03	5,35E+01	6,64E-01	8,75E+03	5,54E+02	1,24E+04
GWP-fossil	kg CO₂ eq.	3,08E+03	5,35E+01	2,71E-01	8,71E+03	5,53E+02	1,24E+04
GWP-biogenic	kg CO₂ eq.	4,51E+00	1,82E-03	3,93E-01	3,61E+01	2,44E-02	4,11E+01
GWP-luluc	kg CO₂ eq.	2,69E+00	1,31E-03	4,28E-05	5,29E-01	4,38E-02	3,27E+00
ODP	kg CFC-11 eq.	5,19E-05	1,09E-06	5,50E-09	1,76E-04	4,14E-07	2,29E-04
АР	mol H⁺ eq.	3,81E+01	1,33E-01	1,94E-03	2,74E+01	2,61E-01	6,59E+01
EP-freshwater	kg P eq.	2,53E-01	4,48E-05	1,77E-06	1,43E-01	1,18E-03	3,97E-01
EP-marine	kg N eq.	3,53E+00	5,10E-02	1,04E-03	4,22E+00	9,80E-02	7,90E+00
EP-terrestrial	mol N eq.	5,82E+01	5,58E-01	9,54E-03	4,83E+01	1,01E+00	1,08E+02
РОСР	kg NMVOC eq.	1,43E+01	2,32E-01	2,94E-03	2,23E+01	2,71E-01	3,71E+01
ADP-min & met	kg Sb eq.	5,11E-01	1,76E-06	5,38E-08	1,22E-04	6,31E-06	5,11E-01
ADP-fossil	MJ	3,60E+04	7,05E+02	3,94E+00	1,38E+05	4,79E+02	1,76E+05
WDP	m <sup>3</sup> eq. deprived	1,14E+03	3,00E-01	-1,06E+00	6,19E+03	1,13E+01	7,34E+03

**Caption: GWP-total** = Global Warming Potential – total; **GWP-fossil** = Global Warming Potential – fossil; **GWP-biogenic** = Global Warming Potential – biogenic; **GWP-luluc** = Global Warming Potential – land use and land use change; **ODP** = Ozone Depletion Potential; **AP** = Acidification Potential; **EP-freshwater** = Eutrophication potential, aquatic freshwater; **EP-marine** = Eutrophication potential, marine; **EP-terrestrial** = Eutrophication potential, terrestrial; **POCP** = Photochemical ozone formation; **ADP-min & met** = Depletion of abiotic resources – minerals and metals; **ADP-fossil** = Depletion of abiotic resources – fossil fuels; **WDP** = Water deprivation potential



### Resource use for MV Ring Main Unit with switch-disconnector GSM001/1 2L+1T

**Table 6.** LCA results for the environmental parameters describing resource use

Parameters	Unit of measurement	Manufacturing	Distribution	Installation	Use	End of life	TOTAL
PERE	MJ	5,59E+03	2,45E+00	2,74E-02	4,80E+04	3,52E+01	5,36E+04
PERM	MJ	3,06E+02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,06E+02
PERT	MJ	5,89E+03	2,45E+00	2,74E-02	4,80E+04	3,52E+01	5,39E+04
PENRE	MJ	3,32E+04	7,05E+02	3,94E+00	1,38E+05	4,79E+02	1,73E+05
PENRM	MJ	2,85E+03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,85E+03
PENRT	MJ	3,60E+04	7,05E+02	3,94E+00	1,38E+05	4,79E+02	1,76E+05
MS	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m³	3,37E+01	1,81E-02	-2,43E-02	1,63E+02	4,05E-01	1,97E+02

**Caption: PERE** = Use of renewable primary energy excluding renewable primary energy resources used as raw material; **PERM** = Use of renewable primary energy resources (primary energy and primary energy resources used as raw material; **PERT** = Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials); **PENRE** = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw material; **PENRM** = Use of non-renewable primary energy resources used as raw material; **PENRM** = Use of non-renewable primary energy resources used as raw material; **PENRT** = Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw material; **PENRT** = Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw material; **PENRT** = Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw material; **PENRT** = Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials); **MS** = Use of secondary materials; **RSF** = Use of renewable secondary fuels; **NRSF** = Use of non-renewable secondary fuels; **FW** = Net use of fresh water



## Waste production for MV Ring Main Unit with switch-disconnector GSM001/1 2L+1T

Table 7. LCA results for the environmental parameters describing waste production											
Parameters	Unit of measurement	Manufacturing	Distribution	Installation	Use	End of life					
HWD	kg	6,71E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00					
NHWD	kg	3,02E+00	0,00E+00	6,82E+00	0,00E+00	1,30E+02					
RWD	kg	1,66E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00					
CRU	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00					
MFR	kg	4,68E+01	0,00E+00	5,47E+00	0,00E+00	3,19E+02					
MER	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,04E+01					
ETE	MJ	0,00E+00	0,00E+00	8,92E+01	0,00E+00	0,00E+00					
EEE	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00					
Caption: HWD - Hazardous wasta disposed: NHWD - Non hazardous wasta disposed: PWD - Padioactive wasta disposed: CPU - Comport											

**Table 7.** LCA results for the environmental parameters describing waste production

**Caption: HWD** = Hazardous waste disposed; **NHWD** = Non-hazardous waste disposed; **RWD** = Radioactive waste disposed; **CRU** = Components for reuse; **MFR** = Material for recycling; **MER** = Materials for energy recovery; **ETE** = Exported thermal energy; **EEE** = Exported electricity energy

TOTAL

6.71E+00

1,40E+02 1,66E-04 0,00E+00 3,71E+02 3,04E+01 8,92E+01 0,00E+00

# 7. REFERENCES

- 1. Col Giovanni Paolo S.p.A. website, accessed 31 July 2024, <a href="https://colgp.it/en/">https://colgp.it/en/</a>>
- 2. Core PCR: EPDItaly007 PCR for Electronic and Electrical Products and Systems, REV 3.1, Issue date 12/11/2024
- 3. EN 50693:2019-08 Product category rules for life cycle assessments of electronic and electrical products and systems
- 4. EN IEC 62474:2019 Material declaration for products of and for the electrotechnical industry
- 5. ENEL, Technical Specification code: MAT-E&C-NC-2021-0052-EGIN Version no. 2 dated 08/07/2021, Subject: Global Infrastructure and Networks GSM001 MV RMU with switch-disconnector
- 6. ISO 14025:2010 Environmental labels and declarations Type III environmental declarations Principles and procedures
- 7. ISO 14040:2006 Environmental management Life cycle assessment Principles and framework
- 8. ISO 14044:2006 Environmental management Life cycle assessment Requirements and guidelines
- 9. Regulations of the EPDItaly Programme. Revision 6.0. Issue date 30/10/2023
- 10. Sub-category PCR: EPDItaly015, Electronic and electrical products and systems Switchboards, REV 2, Issue date 01/07/2024